

## MANUFACTURING INSTRUCTIONS

**MANUFACTURE:** In accordance with drawing unless otherwise specified  
Dress using rubber feed rollers

**DIMENSIONS:** All dimensions are in millimetres

**TOLERANCE:** As specified on drawing

**MATERIAL:** Deckwood grade hardwood

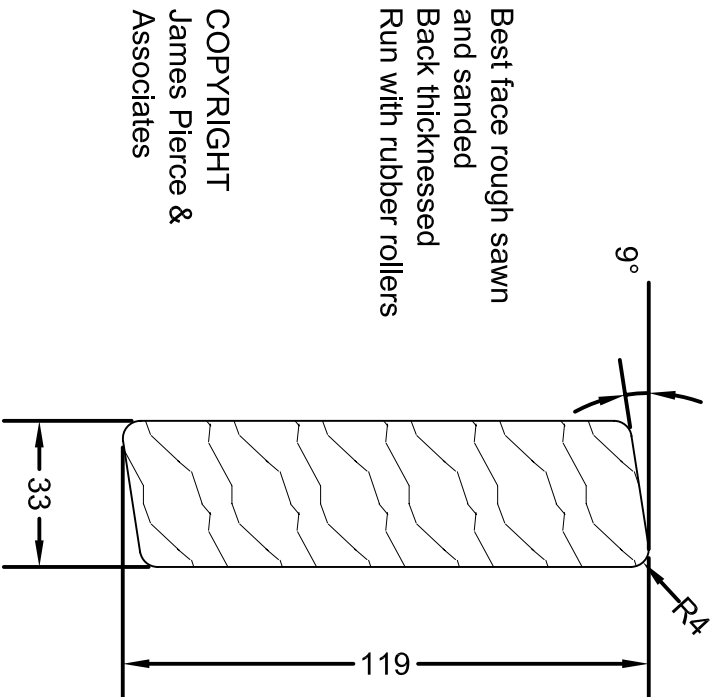
**STRAIGHTNESS** Straightness as per Deckwood specification

**DRESSING:** Unseasoned – best face rough sawn, back thickened  
Seasoned – best face rough sawn and sanded, back thickened

**TREATING:** Sapwood is to be treated to H3 with non-chrome non-arsenic treatments. Treatment is to be undertaken before dressing

**MOISTURE** Seasoned to Timber Users Marketing Act (9–14%)

**l.l. No.:**



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FASTENED WITH 2/10-8X65 SELFDRILLING  
SCREWS CSK HEAD CLASS 3 FINISH

**KD size is 113X30**

 <p><b>Outdoor Structures Australia</b> Practical solutions that enhance community design projects</p> <p>Old College Road, Gatton, Queensland, Australia PO Box 517, Gatton, Queensland, Australia. 45343 Ph: (07) 5462 4255 Fax: (07) 5462 4077 Email: timber.tek@qgr.net.au Website: www.outdoorstructures.com.au</p>		<p>Date <b>29/07/05</b></p> <p>Drawn <b>E.M.S.</b></p> <p>Approved</p>		<p>Scale <b>NTS.</b></p> <p>Job No</p>		<p>Description <b>119X33 HORIZONTAL CLADDING BATTEN</b></p> <p>Drawing No <b>156X32VJ</b></p>	
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